

Technical Information

Dela S 3312



Type of adhesive dextrin-based adhesive

Field of application labelling of treated and untreated bottles and jars

Product specifications

Test method

Viscosity thickflowing to soft-pasty

pH-value 4,0 ± 1,0

DIN 53785

Product properties Dela S 3312 has a short structure. Dela S 3312 provides a short wet tack and a good setting time. The final bond strength is weaker than with casein or starch glues. It depends on the treatment of the glass, quantity of applied glue and the climate influence. Thin applied adhesive film reacts less to temperature and air humidity than thick applied adhesive film.

Processing

Application Picker type labeller, fully automatical labelling machines working with rotation- or straight feed principle. Optimum working temperature: 18-25 °C

Dilution Dela S 3312 is ready for use and should not be diluted.

Cleaning Uncured and cured adhesive residues can easily be removed with water.

Disposal see Safety Data Sheet

Security advices see Safety Data Sheet

Shelf life 6 months in closed original packaging

Storage conditions optimum storage temperature: 15 - 25 °C, protect from frost.
After use close packaging thoroughly.

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.
Düsseldorf, October 1999

